

Review Issues & Discussions from First Workshop

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Overview



- The first Wireless Sensing Workshop was held on June 4, 2001, at the Sensors Expo/Conference at the Rosemont Convention Center in Chicago, IL
- The workshop was organized in order to explore industry's interest in wireless sensing.
- 90 people attended the workshop representing:
 - Manufacturing, Process Control, Aerospace, Home Automation, Automotive, and Government

Overview (cont'd)



- Overview of IEEE 1451
- Application of IEEE 1451.1
- Review of Current Technologies
 - Wireless Ethernet (IEEE 802.11x)
 - Bluetooth
 - Hardware & Software tools
- Proposed P1451.5 wireless standard
- Open forum & discussion

Proceedings



- Paper Copy of Proceedings
 - Contact Kang Lee, kang.lee@nist.gov
- CD Copy of Proceedings
 - Available here, or
 - Contact James Gilsinn, james.gilsinn@nist.gov
- Web Accessible Copy of Proceedings
 - Available online at <http://ieee1451.nist.gov>

Why Use Wireless?



- Some attendees questioned whether wireless communications should be used for sensors
- Wireless may not be the best solution for all cases
- Many cases may allow for less deterministic communications. These may present possibilities where wireless is a best-fit solution
 - Large facilities
 - Low-speed, long-range communications
 - Hazardous environments

Data Reliability



- Data reliability was the largest issue raised
- Data reliability depends on:
 - Availability of the wireless signal (hardware)
 - Integrity of the data message (software)
 - Confidentiality of the data message (software)
- Availability
 - Many sensors use ISM band
 - ISM band is free, but full of other users
 - Some standards allow for signal degradation

Data Reliability (cont'd)



- Data Integrity and Confidentiality
 - Error checking of data to prevent bad data packets
 - Algorithms available to correct errors in the data
 - IEEE 1451.2 specification for Transducer Electronic Data Sheet (TEDS) has simple error checking
 - Wireless communication lends itself to confidentiality problems
 - Vendors should incorporate additional security features to prevent industrial espionage

Bandwidth Requirements

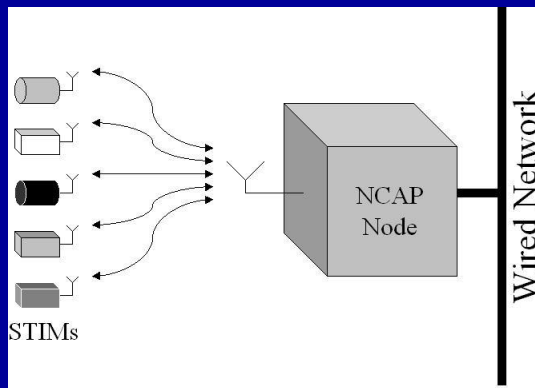


- An informal survey of the bandwidth requirements for workshop attendees was conducted

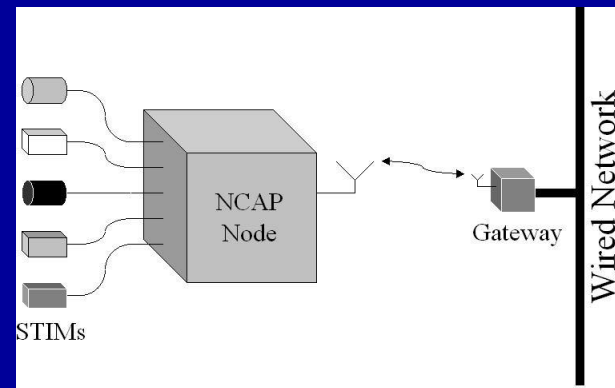
<u>Bandwidth</u>	<u>Interested Parties</u>
– ≤ 300 bps	63%
– 300 bps - 50 kbps	25%
– 50 kbps - 250 kbps	3%
– 250 kbps - 1.5 Mbps	6%
– > 1.5 Mbps	3%

Where Should Wireless Be Located?

- The workshop attendees had varying opinions on where wireless communications should be incorporated into a wireless sensor system



Wireless STIMs



Wireless NCAP Node

Devices Per Node



- NCAP nodes allow multiple sensors to be attached to the network using a common point of access
- An informal survey was taken to determine how many sensors per NCAP node users wanted

<u>Sensors/Node</u>	<u>Interested Parties</u>
– 8	26%
– 32	53%
– 256	21%

Transmission Power vs. Battery Lifetime & Safety



- Some wireless communication standards use 100mW of transmission power
- Some sensors expected to run years before replacing batteries
- Batteries lifetime may be reduced because of transmission power
- 100mW transmission power may be too high in hazardous environments

“Hot” Wireless Technology



- Although Bluetooth and 802.11 may not be exactly what sensor vendors want, they may help bring wireless communications to sensors
- Sensor manufacturers and vendors need to consider development cost vs. performance benefits of using standardized technology vs. ASIC chips
- Development systems for some standardized technology may be prohibitively expensive

ISM Band Users



- The Industrial, Scientific, and Medical (ISM) bands setup by the FCC are unlicensed
- Many consumer & commercial devices are designed to use these frequencies
 - 900 MHz Cell phones, portable phones, home electronics, spread spectrum
 - 2.4 GHz Portable phones, spread spectrum
 - 5 GHz Satellite communications

Are Multiple IEEE 1451 Wireless Standards Needed?



- With the seemingly disjoint worlds of low-speed and high-speed wireless communications, is it possible to create one standard that fits the needs of everyone?
- Will multiple versions of an IEEE 1451 wireless standard be needed to account for the varying needs of its users?

Other Issues



- Sensor reconfiguring & reprogramming
 - 2-way links necessary
 - Uplink and downlink can run at different speeds
- Broadcast vs. targeted communications
- High-speed data synchronization by multiple sensors
- Can the NCAP and STIM be combined?

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